



# AX1812

## Adventure skid plate

### KTM 390 Adventure R / Enduro R

# Assembling instructions

Approximate time of assembly: 30 minutes.

### What's in the box ?

- 1 PM03-04-146 - Front aluminum fixation (a)
- 1 PM01-04-312 - Plastic front left block 20mm (b)
- 1 PM01-04-313 - Plastic front right block 20mm (c)
- 1 PM01-04-314 - Plastic front block 20mm (d)
- 1 PM04-01-001 - Plastic rear block 20mm (e)
- 1 PM04-01-002 - Plastic rear left block 20mm (f)
- 1 PM04-01-003 - Plastic rear right block 20mm (g)
- 1 NE04-01-320 - Left sticker
- 1 NE04-01-321 - Right sticker
- 1 NE04-01-323 - Sticker
- 4 NE01-04-002 - Clamped bolts
- 11 NE01-04-003 - EM6F bolts
- 1 NE01-04-001 - EM8F bolts
- 13 NE01-03-001 - M6 washers
- 5 NE01-03-002 - M8 washers
- 2 NE01-11-001 - THF 6x25mm screws
- 4 NE01-02-002 - TFHC 6x20mm screws
- 6 NE01-02-003 - TFHC 6x25mm screws
- 2 NE01-02-004 - TFHC 6x30mm screws
- 2 NE01-01-011 - TBHC 6x35mm screws
- 1 NE01-01-003 - TBHC 8x20mm screws
- 4 NE01-01-017 - TBHC 8x30mm screws

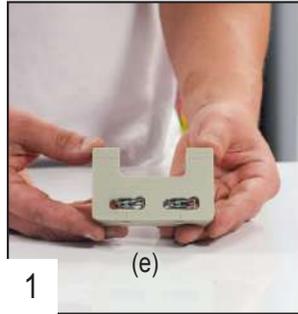


The paper instructions may be limited, scan the QR code to watch the tutorial video online.

Skid plates do not have a « life warranty ». However, production default may happen and we cover it during the first year of use.

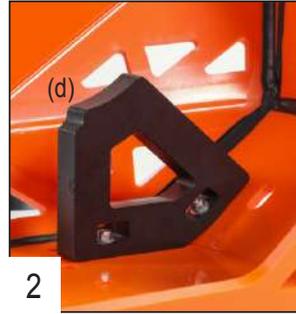
In case of premature breakage, please write to [contact@axpracing.com](mailto:contact@axpracing.com)

Off-road riding involves significant stresses and risks of impact on the motorcycle and its components. AXP Racing products are designed to improve protection and durability; however, they cannot be considered a foolproof guarantee against damage. AXP Racing accepts no liability for damage resulting from use, impact, or misuse.



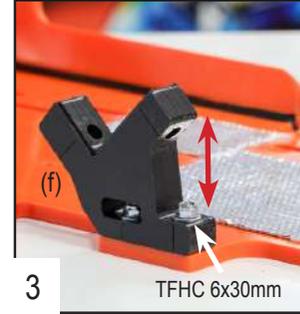
1 Place the clamped bolts in the rear fixation.

Placez les 2 écrous-pinces dans la fixation arrière.



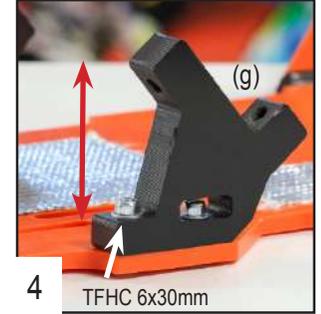
2 Place the front fixation using 2 TFHC 6x25mm screws + washers and bolts and tighten.

Placez la fixation avant avec 2 vis + rondelles et écrous.



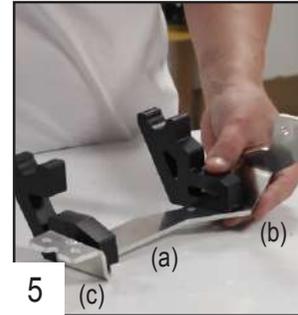
3 Place the smallest fixation on the left side using one TFHC 6x30mm and one 6x25mm screws + washers and bolts.

Placez la plus petite fixation à l'arrière gauche.



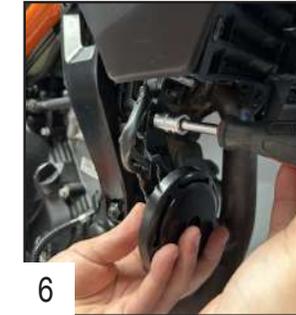
4 Place the taller fixation on the right side using one TFHC 6x30mm and one 6x25mm screws + washers and bolts.

Placez la plus grande fixation à l'arrière droite.



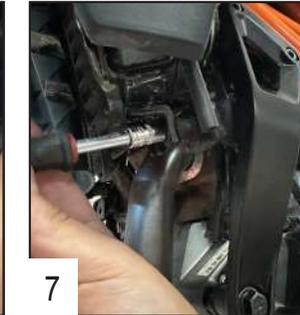
5 Place the 2 front fixation on the alu part using 2 TFHC 6x20mm screws + washers and bolts.

Placez les deux blocs plastiques sur la fixation en alu.



6 Untighten the horn.

Dévissez le klaxon.



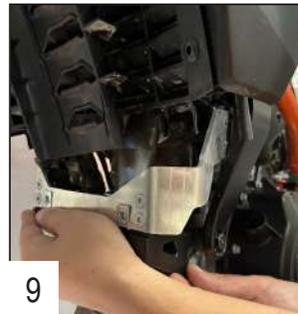
7 Untighten the OEM screw on the left side.

Desserrez la vis d'origine à gauche.



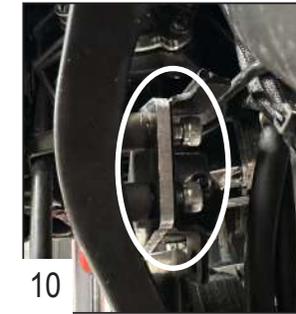
8 Remove the 2 OEM screws on the left side.

Retirez les 2 vis d'origine sur le côté gauche.



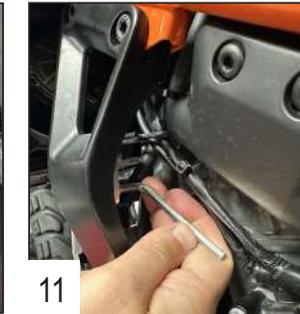
9 Place the alu part on the bike.

Placez la fixation en alu à l'avant de la moto.



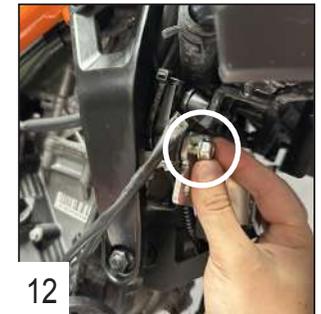
10 Put the screws back and fix the alu part.

Remplacez les vis pour tenir en place la fixation avant.



11 Then tighten the screws.

Puis serrez les vis.



12 Use the OEM screw to fix it on the right side, then tighten.

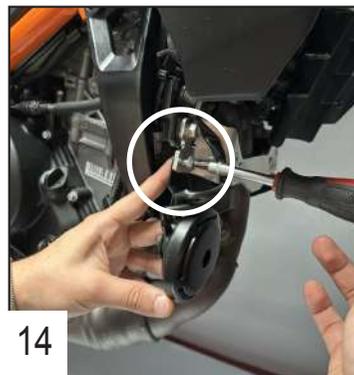
Utilisez la vis d'origine pour la fixer côté droit puis serrez.



13

Tighten the OEM screw back on the left.

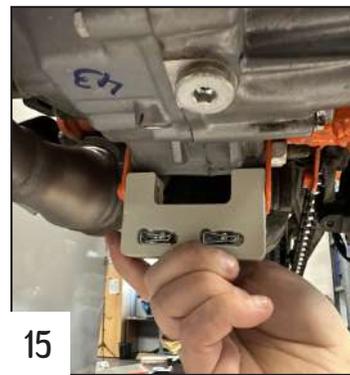
Resserrez la vis d'origine à gauche.



14

Place the horn at the back of the alu fixation using a TBHC 8x20mm screw + washer and bolt, and tighten.

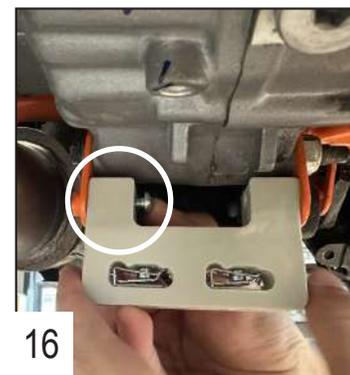
Fixez le klaxon à l'arrière de la fixation en alu.



15

Place the rear fixation under the engine.

Placez la fixation arrière sous le moteur.



16

Use a TBHC 6x35mm screw in the right hole.

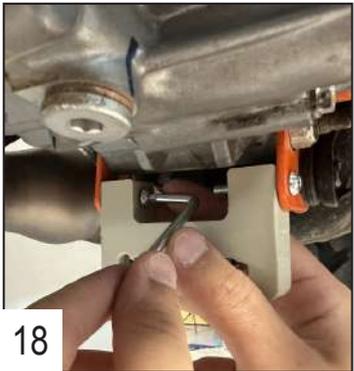
Utilisez une vis dans le trou de droite.



17

Use a TBHC 6x35mm screw + washer and bolt in the left hole.

Utilisez une vis dans le trou de droite.



18

Tighten the right screw.

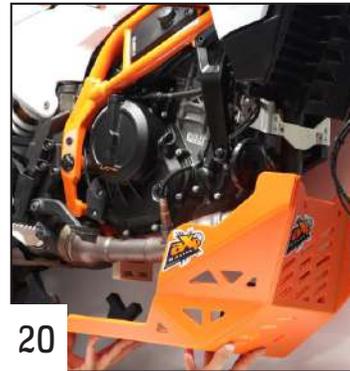
Serrez la vis droite.



19

Tighten the left screw.

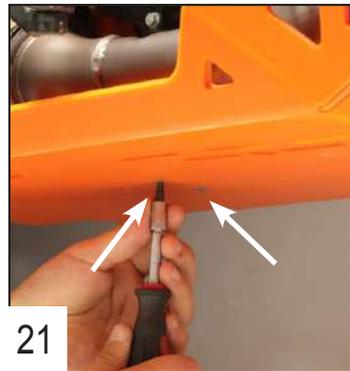
Serrez la vis gauche.



20

Place the skid plate under the bike.

Placez le sabot sous la moto.



21

Place 2 TFHC 6x25mm screws under the plate to maintain it.

Placez 2 vis sous le sabot pour le maintenir en place.



22

Fix the plate using 2 TBHC 8x30mm screws + large washers and bolts, then tighten.

Fixez le sabot en utilisant 2 vis + rondelles et écrous puis serrez.



23

Fix the plate using 2 TBHC 8x30mm screws + large washers and bolts, then tighten.

Fixez le sabot en utilisant 2 vis + rondelles et écrous puis serrez.



24

Tighten both screws on each underside of the plate.

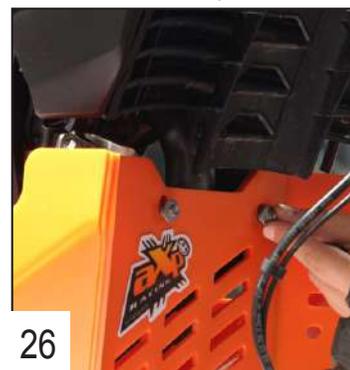
Serrez les deux vis situées en dessous de chaque côté du sabot.



25

Place 2 TH 6x25mm screws in the front holes, then tighten.

Placez 2 vis dans les trous avant puis serrez.



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